



Dart Aerospace Ltd.
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RBE000-117
Job Sheet 196088



Part No: RBE000-117

Job Qty: 1 pcs

Part Name: Fuel Sump Drain Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/6/19

Job Tracking No:

Due Date: 6/7/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBE000-117 Rev.B IPP Rev. A 19.01.15 New issue DP Verify DD/IPP Rev. B 19.02.20 drawing revision
DP Verify DD

Ship Via:

Bill of Materials



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Container No: S190356



Part: RBE000-117

Job No: 196088

Serial No/Batch: S190356

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 06/14/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	6/7/19		0.00	0.20	Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	6/7/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 JUN 17 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	1 pcs	6/7/19		0.00	0.00	Packaging 3 - 1 - B4B		JARA "CORNER"
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	6/7/19		0.00	0.00	QC 21 - FG - 21		DAS 21 9-89 JUN 19 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op
Descriptions: 100 - Assemble as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
108-0303-001	Banana Plug, Black	1 Ea (1 ea)	100-Small Fab - 1	5155500
7113K341	Ring Terminal, 16-14ga 7113K12	1 Ea (1 ea)	100-Small Fab - 1	5165851
7132K111	Heat Shrink, Chemical Resistant, Black	2 Ea (2 ea)	100-Small Fab - 1	5148002
8876T13	Loop Clamp for 1/4" O.D., White	1 Ea (1 ea)	100-Small Fab - 1	5148005
90273A559	Flat Head Machine Screw, 1/4-28 UNF X 3/4	2 Ea (2 ea)	100-Small Fab - 1	5147295
91166A240	Washer M5	2 Ea (2 ea)	100-Small Fab - 1	5168128
9192K1	Single Conductor Wire 14ga	12 ft (12 ea)	100-Small Fab - 1	5147967
92005A318	Screw M5 x 8mm 90272A826	2 Ea (2 ea)	100-Small Fab - 1	3165843
AS568A-343	Viton Fluoroelastomer O-Ring, 4.142 O.D. X 3.725 I.D. X 0.210 same as 9464K173	1 Ea (1 ea)	100-Small Fab - 1	5148028
BU-654-0	Safety Alligator Clip, Black 314-1132-100	1 Ea (1 ea)	100-Small Fab - 1	5188552
RBE000-117-3	Base Plate	1 pcs (1 ea)	100-Small Fab - 1	5148466
RBE000-117-5	Rod	1 pcs (1 ea)	100-Small Fab - 1	5157573
RBE000-117-7	Tube	1 pcs (1 ea)	100-Small Fab - 1	5164413
RBE000-117-9	Plate	1 pcs (1 ea)	100-Small Fab - 1	5164019

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	108-0303-001	1	4	0
	7113K341	1	100	0
	7132K111	2	5	0
	8876T13	1	99	0
	90273A559	2	48	0
	91166A240	2	79	0
	9192K1	12	38	0
	92005A318	2	100	0
	AS568A-343	1	5	0
	BU-654-0	1	4	0
	RBE000-117-3	1	3	0
	RBE000-117-5	1	3	0
	RBE000-117-7	1	3	0
	RBE000-117-9	1	3	0

Part Specifications

Specifications could not be found.